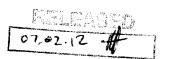


	DESIG	4	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
	CHECH		APPROVED	DRAWING NO. REV. D
		PH		D2668 SHEET 1 OF 1
	DATE		-	TITLE SCALE
	06.1	1.08		SADDLE AFT INSIDE HIGH 1:3
	Α		97.03.25	NEW ISSUE
	В		97.07.11	ANGLE AND NOTES ADDED
	С		06.05.29	INCORPORATE DEO 9122, 9102, 9095
	D		06.11.08	RO.188 WAS RO.30; Ø0.316 WAS Ø0.313



0.050 x 45° CHAMFER (TYP)	0.180 - 0.220
RO.188	R0.50 R0.188 D
0.140 0.100 1.343 1.313	
0.250 (REF)	0.685 SECTION A-A SCALE 1:1.5

NOTES: 1) MATERIAL:

2) FINISH:

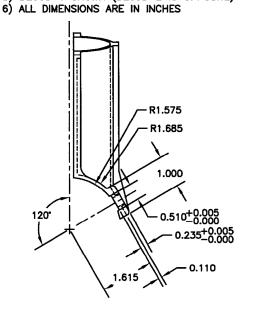
ALUMINUM 7075-

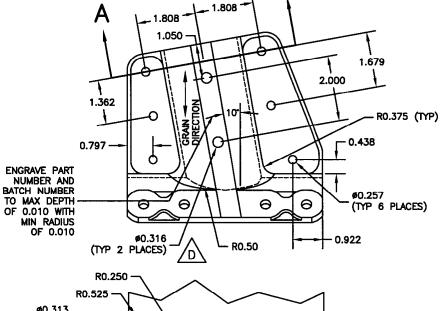
(MAKE FROM D6

CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

BREAK ALL SHARP EDGES 0.010 TO 0.020 D2668-1 SHOWN (D2668-2 IS OPPOSITE)





Ø0.313 (TYP 4 PLACES) 0.050 X 45° CHAMFER ALL AROUND 0.500 -1.250 2.500 1.250 6.000

D2668-1 SADDLE AFT INSIDE HIGH

Copyright © 1997 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.